



Segment	Start	Stop	Grade/min	Timp	OBS.
1	0	300	10		
2	300	1000	17.5		
3	1000	1480	4		
4	1480	1480		2 h	Holding
5	1480	800	-11.3		END
6	800	40			Natural cooling

- 800 celsius = program end
- 6-9 units holding time 2h30min
- 10 units holding time 3h